SAFETY DATA SHEET

WEICON[®]

According to Work Health and Safety (WHS) Australia

Easy-Mix Metal Epoxy Adhesive Hardener

Section 1. Identification

Product identifier	:	Easy-Mix Metal Epoxy Adhesive Hardener
Product code	:	106532

Relevant identified uses of the substance or mixture and uses advised against

Epoxy resins	
Supplier's details	: WEICON GmbH & Co. KG Königsberger Str. 255 48157 Münster Germany Phone: +49 251 93220 Fax: +49(0)251 / 9322 - 244 Internet: www.weicon.de
e-mail address of person responsible for this SDS	: msds@weicon.de
Emergency telephone number	: National Poison Information Center: Tel: 131126 TRANSPORT / EMERGENCY CONTACT (24h): Tel: +44 1865 407333 (English)

Section 2. Hazard(s) identification

Classification of the : Not classified. substance or mixture

GHS label elements	
Signal word	: No signal word.
Hazard statements	: No known significant effects or critical hazards.
Precautionary statements	
Prevention	: Not applicable.
Beenenee	. Natappliaable

Response	: Not applicable.
Storage	: Not applicable.
Disposal	: Not applicable.
Supplemental label	: Not applicable.
elements	

Other hazards which do not : None known. result in classification

Section 3. Composition and ingredient information

Substance/mixture

: Mixture

Ingredient name	% (w/w)	CAS number	Classification
Limestone	≥30 - ≤60	1317-65-3	Not classified.
barium sulfate	≥10 - ≤30	7727-43-7	Not classified.
Talc (Mg3H2(SiO3)4)	≤10	14807-96-6	Not classified.
magnesium carbonate	≤10	546-93-0	Not classified.
2,4,6-tris(dimethylaminomethyl)phenol	<10	90-72-2	ACUTE TOXICITY (oral) - Category 4
Date of issue/Date of revision : 04.06.2020	Date of previous iss	ue : No previous	validation Version :1 1/10

Section 3. Composition and ingredient information

-	•		
			SKIN CORROSION/ IRRITATION - Category 2 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A
ethyl 3-ethoxypropionate	≤10	763-69-9	FLAMMABLE LIQUIDS - Category 3
titanium dioxide	≤10	13463-67-7	Not classified.

There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
Inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Skin contact	: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
Ingestion	: Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact	: No known significant effects or critical hazards.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: No known significant effects or critical hazards.
Ingestion	: No known significant effects or critical hazards.
Over-exposure signs/sympto	oms
Eye contact	: No specific data.
Inhalation	: No specific data.

Skin contact	:	No specific data.
--------------	---	-------------------

Ingestion : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments Protection of first-aiders	 No specific treatment. No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media	: None known.
Specific hazards arising from the chemical	: In a fire or if heated, a pressure increase will occur and the container may burst.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides sulfur oxides metal oxide/oxides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	 Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures				
For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.		
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".		
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).		
Methods and materials for containment and cleaning up				

Small spill: Stop leak if without risk. Move containers from spill area. Dilute with water and mop
up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry
material and place in an appropriate waste disposal container. Dispose of via a
licensed waste disposal contractor.

Section 7. Handling and storage

Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8).
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Section 7. Handling and storage

Conditions for safe storage,	:	Store in accordance with local regulations. Store in original container protected
including any		from direct sunlight in a dry, cool and well-ventilated area, away from incompatible
incompatibilities		materials (see Section 10) and food and drink. Keep container tightly closed and
•		sealed until ready for use. Containers that have been opened must be carefully
		resealed and kept upright to prevent leakage. Do not store in unlabeled containers.
		Use appropriate containment to avoid environmental contamination. See Section 10
		for incompatible materials before handling or use.

Section 8. Exposure controls and personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Limestone	EH40/2005 WELs (United Kingdom (UK) 8/2018). TWA: 10 mg/m ³ 8 hours. Form: Inhalable fraction TWA: 4 mg/m ³ 8 hours. Form: Respirable dust
barium sulfate	Safe Work Australia (Australia, 4/2018). TWA: 10 mg/m³ 8 hours.
Talc (Mg3H2(SiO3)4)	Safe Work Australia (Australia, 4/2018). TWA: 2.5 mg/m³ 8 hours.
magnesium carbonate	Safe Work Australia (Australia, 4/2018). TWA: 10 mg/m³ 8 hours.
ethyl 3-ethoxypropionate	DFG MAC-values list (Germany, 7/2019). Absorbed through skin. TWA: 100 ppm 8 hours. PEAK: 610 mg/m³, 4 times per shift, 15 minutes. PEAK: 100 ppm, 4 times per shift, 15 minutes. TWA: 610 mg/m³ 8 hours.
titanium dioxide	Safe Work Australia (Australia, 4/2018). TWA: 10 mg/m³ 8 hours.

Appropriate engineering controls	: Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures	
Hygiene measures :	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection :	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

Section 8. Exposure controls and personal protection

Skin protection	
Hand protection	 Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Recommended : 1 - 4 hours (breakthrough time): nitrile rubber ; 4 - 8 hours (breakthrough time): Viton®/butyl rubber
Body protection	 Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	 Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: In case of insufficient ventilation, wear suitable respiratory equipment.

Section 9. Physical and chemical properties

Appearance

Appearance		
Physical state	Liquid.	
Color	YellowishWhite.	
Odor	Ammoniacal.	
Odor threshold	Not available.	
рН	Not available.	
Melting point	Not available.	
Boiling point	>100°C (>212°F)	
Flash point	Closed cup: >93.3°C (>199.9°F)	
Evaporation rate	Not available.	
Flammability (solid, gas)	Not available.	
Lower and upper explosive (flammable) limits	Not available.	
Vapor pressure	Not available.	
Vapor density	Not available.	
Relative density	Not available.	
Density	1.7 g/cm³ [20°C]	
Solubility	Insoluble in the following materials: cold water and hot water.	
Solubility in water	Not available.	
Partition coefficient: n- octanol/water	Not available.	
Auto-ignition temperature	Not applicable.	
Decomposition temperature	>150°C (>302°F)	
Viscosity	Kinematic (40°C (104°F)): >100 cm²/s (>10000 cSt)	
Flow time (ISO 2431)	Not available.	

Section 10. Stability and reactivity

Date of issue/Date of revision	:04.06.2020	Date of previous issue	: No previous validation	Version :	1 5/10		
Incompatible materials	: No specif	ic data.					
Conditions to avoid	: No specif	ïc data.					
Possibility of hazardous reactions	: Under no	rmal conditions of storage a	and use, hazardous react	ions will not	occur.		
Chemical stability	: The produ	uct is stable.					
Reactivity	: No specific test data related to reactivity available for this product or its ingredients.						

Section 10. Stability and reactivity

Hazardous decomposition products

: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
magnesium carbonate	LD50 Oral	Rat	8000 mg/kg	-
2,4,6-tris (dimethylaminomethyl) phenol	LD50 Dermal	Rat	1280 mg/kg	-
	LD50 Oral	Rat	1673 mg/kg	-
ethyl 3-ethoxypropionate	LD50 Oral	Rat	3200 mg/kg	-

Acute toxicity estimates

Route

12167.27 mg/kg

Irritation/Corrosion

Oral

Product/ingredient name	Result	Species	Score	Exposure	Observation
Talc (Mg3H2(SiO3)4)	Skin - Mild irritant	Human	-	72 hours 300 ug l	-
2,4,6-tris (dimethylaminomethyl) phenol	Eyes - Severe irritant	Rabbit	-	24 hours 50 ug	-
	Skin - Mild irritant	Rat	-	0.025 MI	-
	Skin - Severe irritant	Rat	-	0.25 MI	-
	Skin - Severe irritant	Rabbit	-	24 hours 2 mg	-
ethyl 3-ethoxypropionate	Skin - Mild irritant	Rabbit	-	24 hours 500	-
titanium dioxide	Skin - Mild irritant	Human	-	mg 72 hours 300 ug l	-

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Section 11. Toxicological information

Not available.

Information on the likely routes of exposure	:	Not available.
Potential acute health effects	<u>i</u>	
Eye contact	:	No known significant effects or critical hazards.
Inhalation	:	No known significant effects or critical hazards.
Skin contact	:	No known significant effects or critical hazards.
Ingestion	:	No known significant effects or critical hazards.
Symptoms related to the phy	sic	al, chemical and toxicological characteristics
Eye contact	:	No specific data.
Inhalation	:	No specific data.
Skin contact	:	No specific data.
Ingestion	:	No specific data.
Short term exposure		and also chronic effects from short and long term exposure
Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.
<u>Long term exposure</u>		
Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.
Potential chronic health effe	ect	<u>s</u>
Not available.		
General	:	No known significant effects or critical hazards.
Carcinogenicity	:	No known significant effects or critical hazards.
Mutagenicity	:	No known significant effects or critical hazards.
Teratogenicity	:	No known significant effects or critical hazards.
Developmental effects	:	No known significant effects or critical hazards.
Fertility effects	:	No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
Easy-Mix Metal Epoxy Adhesive Hardener	12167.3	N/A	N/A	N/A	N/A
magnesium carbonate	8000	N/A	N/A	N/A	N/A
2,4,6-tris(dimethylaminomethyl)phenol	1673	N/A	N/A	N/A	N/A
ethyl 3-ethoxypropionate	3200	N/A	N/A	N/A	N/A

Section 12. Ecological information

<u>Toxicity</u>

Product/ingredient name	Result	Species	Exposure
barium sulfate	Acute EC50 634 mg/l Fresh water	Crustaceans - Cypris subglobosa	48 hours
	Acute EC50 32 mg/l Fresh water	Daphnia - Daphnia magna	48 hours
titanium dioxide	Acute LC50 3 mg/l Fresh water	Crustaceans - Ceriodaphnia dubia - Neonate	48 hours
	Acute LC50 6.5 mg/l Fresh water	Daphnia - Daphnia pulex - Neonate	48 hours
	Acute LC50 >1000000 μg/l Marine water	Fish - Fundulus heteroclitus	96 hours

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
2,4,6-tris (dimethylaminomethyl)phenol	0.219	-	low
ethyl 3-ethoxypropionate	1.47	-	low

Mobility in soil

Soil/water partition	: Not available.
coefficient (Koc)	

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods	: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non- recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and
	contact with soil, waterways, drains and sewers.

Section 14. Transport information

	ADG	ADR/RID	IMDG	ΙΑΤΑ
UN number	Not available.	Not available.	Not available.	Not available.
UN proper shipping name	Not available.	Not available.	Not available.	Not available.
Transport hazard class(es)	Not available.	Not available.	Not available.	Not available.
Date of issue/Date of rev	ision : 04.06.2020	Date of previous issue	: No previous validation	Version :1 8,

Section 14. Transport information

Packing group	-	-	-	-
Environmental hazards	No.	No.	No.	No.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not available. to IMO instruments

Section 15. Regulatory information

Standard for the Uniform Scheduling of Medicines and Poisons

Not regulated.

Model Work Health and Safety Regulations - Scheduled Substances

No listed substance

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

<u>Inventory list</u>	
Australia	: All components are listed or exempted.
Canada	: At least one component is not listed in DSL but all such components are listed in NDSL.
China	: All components are listed or exempted.
Europe	: All components are listed or exempted.
Japan	: Japan inventory (ENCS): Not determined. Japan inventory (ISHL): Not determined.
New Zealand	: All components are listed or exempted.
Philippines	: All components are listed or exempted.
Republic of Korea	: All components are listed or exempted.
Taiwan	: All components are listed or exempted.
Thailand	: Not determined.
Turkey	: All components are listed or exempted.
United States	: All components are active or exempted.
Viet Nam	: All components are listed or exempted.

Section 16. Any other relevant information

<u>History</u>	
Date of printing	: 04.06.2020
Date of issue/Date of revision	: 04.06.2020
Date of previous issue	: No previous validation
Version	: 1
Key to abbreviations	: ADG = Australian Dangerous Goods ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available SGG = Segregation Group SUSMP = Standard Uniform Schedule of Medicine and Poisons UN = United Nations

Procedure used to derive the classification

Classification	Justification
Not classified.	

References : Not available.

Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.